# LS7 with Automation

#### **ProBend with Automation**

# LT7 with Thread Insertion

# LT-FREE – Piece Value

- Cutting speed with 2g acceleration and up to 12kW fiber laser source
- 9-second pallet change
- Table sizes of 121.5" x 61.2" or 162.5" x 79.5"
- Plug and play simplified operation
- Integrates with ERP, material handling and storage loading/unloading



- Patented Electric E-Series Press Brake
- 44 276 ton models
- 4' 17' lenaths
- Y1/Y2 accuracy of ±0.0001"
- 6-axis backgauge handles simple to complex part geometries or tapered bends
- Wila, American or European-style clamping systems and adapters available
- Workpiece support options based upon application



ProBend with Automation

- 2D, 3D cutting of round, square, rectangular sections up to 6" diameter
- 3 or 4kW laser
- Automatically installs thread inserts into laser cut/drilled holes using press fitting
- Hexagonal insert sizes from M4-M12
- Flexible loading options
- Automated changeover



IT7 with Thread Insertior

- 5-axis cutting of bent tube, hydroformed or stamped components and assemblies
- Automated cutting parameters and focal lengths
- Cutting, drilling, punching, milling & deburring on one machine
- Up to 120" x 30" processing area
- 2kW, 3kW or 4kW laser



LT-FREE - Piece Value



#### **E-TURN40** with Automatic Loading System

- All-electric bender
- Process tubes up to 1.575" in diameter, .080"
- Bend I H or BH
- Draw or variable radius multi-stack bending
- Automatic feed and loader
- VGPNext software for easy programming

E-TURN40 with Automated Loader



# **ELECT 102**

# **4-RUNNER H1**

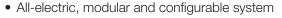
#### VGPNext Bending Software

#### Contact us

- All-electric bender
- Process tubes up to 4" diameter
- Bend fixed and variable in single setup
- Automatic or manual loading
- Zero scrap
- Up to 12 axes and 8 tools

ELECT 102

VGPNext software for easy programming



- Straightens, bends (non-mandrel), cuts and end forms from coil stock
- Tube diameters up to .866"
- Up to 6 end forming processes
- VGPNext software offers easy programming with optimal results

- New CAD/CAM programming software
- Go from part to program in a few clicks
- 3D simulation ability avoids collisions
- Compensates for material defects
- Part of BLMElements<sup>™</sup> software suite



#### Cody Anderson

IA, KS, NE

Lukas Baechler CT. DE. MA. MD. ME. NH. NJ. PA (East), RI, VT

Brian Borchardt MN, MT, ND, SD, WI (West), WY B.Borchardt@blmgroupusa.com

Mitch Breuker OH. WV. PA (West)

Eric Chambers AR, IL (South), MO, OK, TN

612-289-3580 248-319-8529 M.Breuker@blmgroupusa.com 248-408-9444 E.Chambers@blmgroupusa.com 248-878-9760 S.Duffy@blmgroupusa.com 801-834-0768 J.George@blmgroupusa.com

Sean Duffv IL (North), IN, WI (East)

Jeremy George UT. AZ. CO. NM

Paul Maietta NB. NL. NS. PE. QC

Shannon Mason

CA, NV

Zachary Morrison ID, OR, WA; AB, BC, NT, NU, SK

Todd O'Brien MI and S. Ontario

Scott Osborne MB, ON Manny Ortiz

Brian Schwartz

LA. TX

GA (North), KY, NC, SC, TN, VA









VGPNext Bending Software





# **REIMAGINE YOUR** FABRICATING EXPERIENCE

PEOPLE, PERFORMANCE, RESULTS.

FABTECH **BOOTH #A1338** 



Visit us at BLMGROUP.com

248-660-1659 M.Adelman@blmgroupusa.com 402-992-8709 C.Anderson@blmgroupusa.com 248-464-7985 L.Baechler@blmgroupusa.com

514-566-2260 P.Maietta@blmgroupusa.com

248-450-8446 S.Mason@blmgroupusa.com

248-508-1039 Z.Morrison@blmgroupusa.com

> 913-609-0338 T.Obrien@blmgroupusa.com

778-823-5285 S.Osborne@blmgroupusa.com

> 210-238-1281 M.Ortiz@blmgroupusa.com

248-303-7565 B.Schwartz@blmgroupusa.com